



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D4635-041**  
**Job Sheet 167051-E**



Part No: D4635-041

Job Qty: 1 pcs

Part Name: Fwd Ceiling Panel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |             |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time   |
| 90    | Start up Operation | 1 Ea  |            | 11/16/17 | 0.00      | 0.00    | Start Up Small Fab    |             |
| 100   | Small Fab          | 1 pcs |            | 11/17/17 | 0.00      | 1.00    | Small Fab             | PD 17.12.15 |
| 110   | Small Fab          | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | Small Fab             | PD 17.12.15 |
| 120   | QC                 | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | QC5                   |             |
| 130   | Packaging          | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | Packaging3            |             |
| 140   | QC                 | 1 pcs |            | 11/17/17 | 0.00      | 0.00    | QC21                  |             |

Part Op 100 - \*\*\* APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET  
Descriptions: DRY FOR ONE HOUR\*\*\* PLASTIC-WELD 2 BATCH: \_\_\_\_\_ 1- Assemble as per Dwg D4635-041 2-  
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

### Job Allocations

| Operation             | Component Part          | Required | Inventory | Allocated | Std Qty |
|-----------------------|-------------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D4635-141 5026589       | 1        | 0         | 0         | 0       |
|                       | - D4646-1 5022407       | 2        | 25        | 0         | 0       |
|                       | - D4652-3 5022406       | 2        | 0         | 0         | 0       |
|                       | - D4652-5 5022404       | 2        | 11        | 0         | 0       |
|                       | - D4655-1 5022400       | 2        | 17        | 0         | 0       |
|                       | - D4708-9 5022391       | 2        | 5         | 0         | 0       |
|                       | - D4728-041 5022388     | 1        | 9         | 0         | 0       |
|                       | - D4728-043 5022383     | 1        | 12        | 0         | 0       |
|                       | - D4728-059 5022383     | 1        | 12        | 0         | 0       |
|                       | - D4743-1 5022367       | 2        | 22        | 0         | 0       |
|                       | - MS21044-N08 5022363   | 8        | 86        | 0         | 0       |
|                       | - MS21919-WDG8 5022359  | 6        | 30        | 0         | 0       |
|                       | - MS24693-BB51 5022351  | 8        | 323       | 0         | 0       |
|                       | - NAS1149DN832J 5022348 | 8        | 1,752     | 0         | 0       |
|                       | - PLT1.5M 5022342       | 7        | 2,950     | 0         | 0       |

### Part Specifications

Specifications could not be found.



**Dart Aerospace Ltd.**

1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com



**Fwd Ceiling Panel Assembly, LH**

**PART NO: D4635-041**

**Revision:**

**Operation: Start up Operation**

**Change No:**

**Mfg Date: 12/29/17**

**Job No: 167051-E**